SMS Sanayi Malzemeleri ve Satısı A.S.

REA 60 Electric Actuator Manual
INTRODUCTION

This installation and operating manual explains how to install, operate and maintain REA60 electric actuators.

Safety notices in this manual detail precautions the user must take to reduce the risk of personal injury and damage to the equipment. User must read these instructions before installation, operating, or maintenance.

⚠️ **DANGER:** Refers to personal safety. Alerts the user to potential danger or harm. The hazard or unsafe practice will result in severe injury or death.

⚠️ **WARNING:** Refers to personal safety. Alerts the user to potential danger. Failure to follow warning notices could result in personal injury or death.

**CAUTION:** Directs the user’s attention to general precautions that, if not followed could result in personal injury and/or equipment damage.

PRODUCT IDENTIFICATION

The actuator name plate is located on the top cover of the actuator.

The name plate contains the following:

- TORK logo (trade mark)
- Electrical power supply
- Model
- Type
- Rated current
- Operating time (seconds)
- Serial No.
- Option
Initial Inspection

Upon receipt of the actuator, inspect the condition of the product and ensure the name plate matches the order sheet or your requirements, also check for any damage that may have occurred during shipment. If the wrong product has been shipped immediately or is damaged report to the coordinator.

Storage

Actuators must be stored in a clean, cool and dry area. The unit shall be stored with the cover fastened and the conduit openings sealed. Storage must be off the floor, covered with a seal dust protector.

When actuators are stored outdoors, they must be stored off the ground, high enough to prevent being immersed in water or buried in snow.

GENERAL INFORMATION AND FEATURES

REA series electric actuators are designed to provide reliable and efficient operation of 90 degree quarter turn valves, dampers, etc.

Performance

<table>
<thead>
<tr>
<th>MODEL</th>
<th>Max Output Torque</th>
<th>Operating Time(s)</th>
<th>Duty Cycle</th>
<th>Nominal Current(A)</th>
<th>Weight</th>
<th>Handwheel Turn</th>
<th>Mounting Size</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Nm (Nm)</td>
<td>50/60Hz (s)</td>
<td>90° (°)</td>
<td>110V (uf)</td>
<td>220V (uf)</td>
<td>24V (uf)</td>
<td>Kg</td>
</tr>
<tr>
<td>REA-60</td>
<td>60</td>
<td>12/14</td>
<td>70%</td>
<td>0.39/0.4</td>
<td>5</td>
<td>0.2/0.19</td>
<td>1.2</td>
</tr>
</tbody>
</table>
Technical Data

Enclosure Rated  
Weatherproof IP67

Enclosure  
High grade aluminium alloy, corrosion coated

Power Supply  
110/220 VAC 1 Ph, 24 VAC - 24VDC 50/60Hz

Motor  
Reversible motor

Limit Switches  
2 x open/close SPDT, 250 VAC 10A rating

Auxiliary Limit Switches  
2 x open/close SPDT, 250 VAC 10A rating

Indicator  
Continuous position indicator

Manual  
Manual Override Nut

Space Heater  
2W

Conduit Entries  
2 x PG 13.5

Lubrication  
Grease moly EP

Ambient Temperature  
-20°C - +70°C

External Coating  
Dry powder polyester

REA Option Technical Data

PIU Potentiometer unit (0-1 KΩ)

PCU Proportional control unit (input, output 0-10 VDC or 4-20mA DC)

CPT Current position transmitter (output 4-20mA DC)

Duty Cycle

Duty cycle is rated IEC60034 - S4 50% / S2 30 min

Exceeding the actuators rated duty cycle may cause thermal overload.

Type of duty according to VDE 0530 / IEC 60034-1
**Short - time duty S2**

The operation time at a constant load is short, so that thermal equilibrium is not reached. The pause is long enough for the machine to cool down to ambient temperature. The duration of the short-time operation is limited to 15 min (10 min, 30 min).

**Intermittent duty S4**

The duty is a sequence of identical cycles which consist of starting time, operation time with constant load and rest period. The rest period allows the machine to cool down so that thermal equilibrium is not reached. The relative on-time at S4-25% or S4-50% is limited to 25% and 50% respectively.

**Heater**

Condensation in the actuator is possible due to wide fluctuation of the ambient temperature. The heater integrated in the control unit prevents this in general.

**Manual Hand Wheel and Lever**

REA actuators are provided with a manual operation system.

The REA60 actuator comes standard with a manual override nut.

This is located on the bottom of the unit, and can be easily operated with a 5M wrench.

Turn the hand wheel until the valve reaches the required position.

Turn clockwise to open and counter clockwise to close.

⚠️ When nut becomes tight **DO NOT FORCE** further as this will cause serious damage to the gearing.
Note: The override engagement lever returns automatically to auto position when the actuator is operated electrically.

Lubrication

REA is a totally enclosed unit with a permanently lubricated gear train (Moly EP Grease). Once installed lubrication should not be required. However, periodic preventative maintenance will extend the operating life of the actuator.
External Parts

1. Top Cover
2. Body
3. Cable Entry (PG 13.5) x2
4. Drive Shaft
5. Mounting Base (F03, F05, F07)
6. Manual Override Nut
7. Name Plate
8. Cover Bolt (Captive Design)
9. Indicator
Internal Parts

1. Motor
2. Indicator
3. Open limit switch
4. Additional open limit switch
5. Potentiometer Unit
6. Terminal
7. Heater
8. Capacitor
INSTALLATION INSTRUCTION

Pre-Installation (for use in General Services)

Verify the actuators name plate to ensure correct model number, force, operating speed, voltage and enclosure type before installation and use.

It is important to verify that the output force of the actuator is appropriate for the force requirements of the valve and that the actuator duty cycle is appropriate for the intended application.

**WARNING:** Read this installation and maintenance manual carefully and completely before attempting to install, operate or trouble shoot the REA actuators.

Actuator Mounting

**Note:**

- Prior to mounting the part-turn actuator it must be checked for damage.
- Damaged parts must be replaced by original spare parts.

Mounting is most effectively carried out with the valve shafting pointing vertically upwards, however mounting is also possible in any other position.

The REA series actuators are supplied with a Union Joint and nut which is removable for ease of machining.

**CAUTION:**

- Do not attempt to work on your REA actuator without first shutting off Incoming power.
- Do not attach ropes or hooks to the hand wheel for the purpose of lifting by hoist.
ACTUATOR MOUNTING DETAILS

*Direct mounting / ISO (ISO standard)

*Bracket Mounting

Danger: HAZARDOUS VOLTAGE (Make sure all power is disconnected prior to mounting)
Limit Switch Setting

- Rotate the actuator hand wheel manually to closed position
- Using hex wrench, loosen the set screw on the CLOSE limit switch cam
- Rotate the CLOSE cam towards CW limit switch lever until the switch “clicks” Tighten the set screw with hex wrench
- Rotate the actuator hand wheel manually to open position
- Using hex wrench, loosen the set screw in the “open” limit switch cam
- Rotate to “open” cam towards CCW limit switch lever until the switch “clicks” (fig 2)
- Tighten set screw with hex wrench

⚠️ **Danger: HAZARDOUS VOLTAGE** (Make sure all power is disconnected prior to mounting)
Position Feedback Potentiometer (Optional)

Calibration Potentiometer

The potentiometer has been calibrated at the factory, however if re-calibration is required proceed as follows:

- Apply power (or use manual override) to drive the actuator to its true closed position (clockwise rotation)
- Connect an ohmmeter to P1 (red) and P3 (black) resistance should be approximately 1000ohms
- Loosen the point shaft gear and connect the ohmmeter to P1 (red) and P2 (white) and gently rotate until a reading of 80 - 120 Ω is achieved (100 ohms preferred). While maintaining this reading tighten the point gear set screw with a hex wrench.

Proportional Control Unit - PCU (Optional/REA Series)

Check point before using actuator

1. Check specification (Model No., Main Power, Control Power, Options) of delivered actuator meets your requirements.
2. Check application such as valve, damper etc.
3. Check mounting of actuator on application is correct.
4. Check setting of actuator such as limit switch, stopper bolts, indicator, is correct.
5. Check electrical wiring is correct.
6. In case of 3 phase motor, check rotating direction. *Check rotating direction of actuator, “open” actuator about 50% by manual, supply power to actuator for 2-3 seconds. Push close button and check if actuator moves to “close” direction. If this actuator moves to “close” it is correct. To reverse the motor stop the power supply to the actuator and change the 2 of the 3 power lines which changes the direction of the motor.
7. Generally all functions of PCU is set by the factory before delivery and there is no need to set the functions again. The functions should only be changed if the customer wishes to adjust the limit switches, to set the function the PCU is required. To set simply push the “Auto Setting” button after putting actuator in the 50% open (or close) position. PCU automatically sets all the functions by itself.
8. Disassembly modification without factory consent may affect the performance of the actuator.
Before installing or operating the actuator, please read this manual to learn how to install and operate. The contents of this manual are subject to change due to quality improvement without individual notice.

**General Performance**

PCU is the local actuator controller, using 12 bit A/D converter and 8 bits Microprocessor which operate the actuator to open and close according to the signal from the main controller. After operating actuator it detects the current position of the actuator and transmits a feedback output signal advising of the current position to the main controller.

**Standard Specification**

- **Model**: PCU REV 3.1
- **Model**: 85V– 280 VAC ± 10% 50/60Hz 4VA Max (New wide range of voltage)
- **Input Signal**: 4-20mA DC, 2- 10VDC, 0- 5VDC, 0- 10VDC, 1- 5VDC **Input resistance**: 250 Ohm
- **Feedback Signal**: 100– 10 Kohm **Extraction**: 2.3 VDC
- **Output Signal**: 4-20mA DC, 2-10VDC, 0-5VDC, 0-10VDC, 1-5VDC
- **Load Resistance**: 750ohm Max.
- **Control Output**: Relay contact 250VAC 10A Max (Inductive load)
- **Number of Output Contact**: 2 ea (Open and Close contact)
- **Delay Time Adjustment**: 0- 7.5 sec (1 Step 0.5 sec 0 - 15 Step)
- **Dead Band Adjustment**: 0.1-4.5%
- **Resolution**: Min 1/1000
- **Position Conversation Accuracy**: ±1.5% (Depends on installation)
- **Ambient Temperature**: -10ºC - +70ºC
- **Ambient Humidity**: 90% RH Max (Non-condensate)
- **Dielectric Strength**: 1500V AC 1 Min (Input to Output, Power to Ground)
- **Insulation Resistance**: Min 500VDC 30Mohm
- **Vibration & Shock (X, Y, Z)**: 6g based on RMF, Frequency: 0.2-34Hz, 30 min
**LED Signal**

LED Signal

Blue on Power on (Auto)

Blue Flicker Auto Setting

Green on Close

Red on Open

Yellow on Manual OPN.by card

Yellow Flicker Fault in either wrong input wiring, wrong PIU setting No input signal

**Check Operation of PCU**

<table>
<thead>
<tr>
<th>Actuator</th>
<th>Full Close</th>
<th>Full Open</th>
</tr>
</thead>
<tbody>
<tr>
<td>Input Signal</td>
<td>4mA DC (1 VDC, 2VDC)</td>
<td>20mA DC (5VDC, 10VDC)</td>
</tr>
<tr>
<td>Output Signal</td>
<td>4mA DC</td>
<td>20mA DC</td>
</tr>
<tr>
<td>Signal LED</td>
<td>Green LED on</td>
<td>Red LED on</td>
</tr>
<tr>
<td>Auto Setting</td>
<td>Blue LED Flicker</td>
<td></td>
</tr>
<tr>
<td>Input Signal Failure</td>
<td>Yellow LED Flicker</td>
<td></td>
</tr>
</tbody>
</table>
Lay Out of PCU Card

INPUT SIGNAL SELECTION
- 4~20mA DC
- 2~10V DC
- 0~5V DC
- 0~10V DC
- 1~5V DC
- HERTZ
  - ON
  - OFF
OUTPUT SIGNAL SELECTION
- 4~20mA DC
- 0~5V DC
- 0~10V DC
- 1~5V DC
- 2~10V DC

INPUT(−)
INPUT(+)
POT(3)
POT(1)
POT(2)
OUTPUT(−)
OUTPUT(+)

HERTZ

OUTPUT SIGNAL SELECTION
TRANSFORMER

OUTPUT SIGNAL REGULATION
2FRO: 0V OR 4mA
SPAN:10V OR 20mA

LCU CONNECT LINE
OPERATION INSTRUCTION

Electrical Connections and Preliminary Test

- Loosen the screws on the actuator cover and lift it off
- Make sure that the power supply voltage is in accordance with the data on the actuator name plate
- Connect wires according to the enclosed wiring diagram
- Move the valve manually to a half-open position, operate and electrical opening and check that the motor rotates in the right direction
- Standard units are counter-clockwise to open set
- Test the actuator and check the limit switches work correctly
- Check all the cable glands are correctly tightened, applicable cable glands should be selected to be meet the applications condition. Over the grade IP67 of cable gland recommended in potentially explosive atmospheres.
- Mount cover and tighten cover bolts

Wiring Diagram for 230V AC On/Off Type
Wiring Diagram for 230V AC PCU Type
Wiring Diagram for 24VAC On/Off Type
Wiring Diagram for 24V DC On/Off Type

DIP Switch setting

Suggested Customer Wiring

Actuator's Interior Wiring
MAINTENANCE

Caution: Turn off all power services before attempting to perform a service on the actuator.

POTENTIAL HIGH PRESSURE VESSEL. Before removing or disassembling the actuator ensure the valve or other actuated devices are isolated and not under pressure.

Maintenance under normal conditions at six month intervals, however when conditions are more severe, more frequent inspections may be advisable.

- Ensure valve actuator alignment
- Ensure wiring is insulated, connected and terminated properly
- Ensure all screws are present and tight
- Ensure cleanliness of internal electrical devices
- Ensure conduit connections are installed properly and are dry
- Check internal devices for condensation
- Check power to internal heater
- Check enclosure O-ring seals and verify the O-ring is not pinched between flange
- Verify declutch mechanism
- Visually inspect during open/close cycle
- Inspect identification labels for ware and replace if necessary
**Warning:** Treat cover with care. Gap surfaces must not be damaged or dirtied in any way. Do not jam cover during fitting.

**Tools**

- 1 Metric Allen Key (Hex Wrench)
- 1 Screw Driver
- 1 Metric Spanner
- 1 Wrench 200mm
- 1 Wrench 300mm
- 1 Wire Stripper Long Nose
- 1 Multi Meter (AC, DC, Resistance)
- 1 DC Signal Generator (4–20mA): PCU Board Option
- 1 mA Meter (0-25mA): PCU Board Option

**TROUBLE SHOOTING**

The following instructions are offered for the most common difficulties encountered during installation and start up.

<table>
<thead>
<tr>
<th>SYMPTOM</th>
<th>PROBABLE CAUSE</th>
<th>CORRECTIVE ACTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Motor not running</td>
<td>Open in control unit</td>
<td>Refer to appropriate wiring diagram and check for continuity</td>
</tr>
<tr>
<td></td>
<td>Insulation resistance breakdown in motor</td>
<td>Perform megger test</td>
</tr>
<tr>
<td>No power available to actuator</td>
<td>Tripped circuit breaker</td>
<td>Reset circuit breaker</td>
</tr>
<tr>
<td>Manual override nut hard to turn</td>
<td>Valve stem improperly lubricated</td>
<td>Lubricate with grease</td>
</tr>
<tr>
<td></td>
<td>Actuator lubricant has broken down</td>
<td>Clean out old grease and replace with recommended lubricant</td>
</tr>
<tr>
<td></td>
<td>Valve packing gland too tight</td>
<td>Loosen gland nuts as necessary</td>
</tr>
<tr>
<td></td>
<td>Jammed valve</td>
<td>Refer to valve maintenance</td>
</tr>
<tr>
<td>Valve only opens or closes partially with motor</td>
<td>Limit switch improperly set</td>
<td>Check setting and reset if necessary</td>
</tr>
<tr>
<td>Manual override nut will not operate valve</td>
<td>Stripped gearing</td>
<td>Replace as necessary</td>
</tr>
<tr>
<td></td>
<td>Broken hand wheel shaft</td>
<td>Replace as necessary</td>
</tr>
<tr>
<td></td>
<td>Broken valve stem</td>
<td>Repair or replace as necessary</td>
</tr>
<tr>
<td>Motor runs but will not operate valve</td>
<td>Stripped gearing</td>
<td>Replace as necessary</td>
</tr>
</tbody>
</table>
Actuator does not respond

- Verify the line voltage to the actuator
- Check that the voltage matches the rating on the actuator nameplate
- Check internal wiring against actuator wiring diagram
- Check limit switch cams

Actuator is receiving power but does not operate

- Verify the line voltage to the actuator
- Check actuator force to see if it’s greater than the valve force
- Check limit switches and cams
- Check that the force switches have not tripped
- Check mechanical travel stop adjustment
- Verify the actuator against valve rotation (standard units are anti-clockwise open)
- Check internal wiring
- Check for corrosion and condensation
- Verify coupler/bracket are correctly installed and is not causing binding

Actuator runs erratically

- Check ambient temperature
- Verify that the duty cycle has not been exceeded
- Check the position of manual override lever

Optional Equipment

Potentiometer Current Position Transmitter

- Check resistance value
- Check potentiometer gear for jamming
- Check zero and span calibration
- Check board for damage
DIMENSION FOR ACTUATOR

On/Off Type

Enclosure: IP67
Torque: 6Kgm
Operation Time: 13sec
Position Switch: 4 SPDT Switch
Cable Entry: PG 13.5 x 2
Mounting Flange: F03, F05, F07
acc to DIN/ISO5211

Hand wheel 1
MS Hexagon socket head cap

Hand wheel 2

Ø 70/F07 ISO 4 - M8TAP DP12
Ø 50/F05 ISO 4 - M6TAP DP12
Ø 36/F03 ISO 4 - M5TAP DP12
PCU Type